

Die Replacement Parts

Suggested Items to Stock

Part	Suggested Qty
	Percentage of Total Qty Needed
<input type="checkbox"/> Thermocouple Adaptors *If Nordson standard TC taps were drilled	20% (Minimum of 2)
<input type="checkbox"/> End Seal Screws	100%
<input type="checkbox"/> End Seal Gaskets *EPC dies will have (4) gaskets in each set.	Minimum of 4 Sets
<input type="checkbox"/> Teflon Body Seal (If the die requires body seals)	1 roll
<input type="checkbox"/> Die Body Heaters (All sizes of heaters)	10% (Minimum of 2)
<input type="checkbox"/> Die Lip Heaters (This heater goes the length of the die)	1 for each lip
<input type="checkbox"/> Push-Only Adjustment Screws (Manual Dies ONLY)	35%
<input type="checkbox"/> Push-Only Adjustment Blocks (Manual Dies ONLY)	25%
<input type="checkbox"/> Jack Bolts	2
<input type="checkbox"/> Die Body Bolts	10% (Minimum of 2)
<input type="checkbox"/> Die Body Bolt Washers	100%



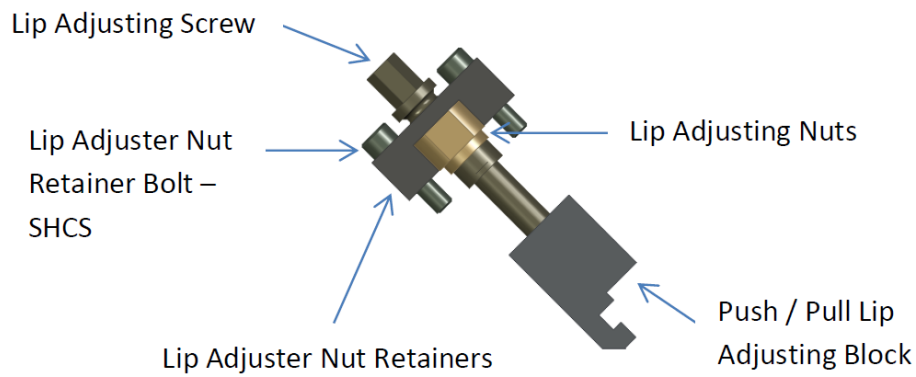
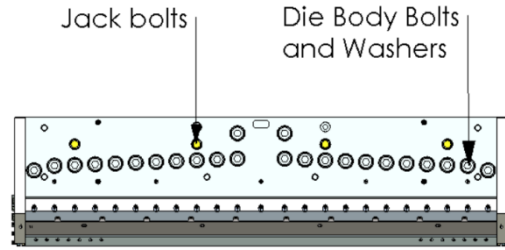
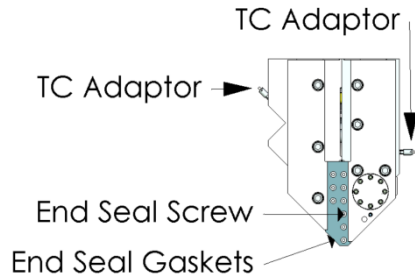
For Manual Micro Push-Pull or Push-Only Adjustment Dies

<input type="checkbox"/> Lip Adjuster Nut Retainers. *Some of these are two and three hole retainers	10%
<input type="checkbox"/> Lip Adjuster Nut Retainer Bolt – SHCS	100%
<input type="checkbox"/> Lip Adjusting Screws	25%
<input type="checkbox"/> Lip Adjusting Nuts	35%
<input type="checkbox"/> Push-Pull Lip Adjusting Block	35%
<input type="checkbox"/> Push-Only Lip Adjusting Block	35%



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To order die replacement parts, please contact us at spareparts@nordson.com.