

Micro-Meter[®] P2K

Pneumatic two-component dispensing meter



Pneumatically driven two-component metering system

The Micro-Meter 2K series is a family of durable two-component meters for dispensing small volumes of material with precision ratio and volumetric output control. The Micro-Meter P2K is a small, light and easy-to-mount two-component meter that does not sacrifice any volumetric accuracy in the dispense process.

Powered by Positive Rod Precision

- **Massive on precision** – Positive rod displacement metering technology proportions materials to the exact volumetric ratio specified by manufacturers, time and time again.
- **Application flexibility** – Configurations provide flexibility to accommodate changes in application or material requirements. Servo-drive option combines adjustable and variable flow rate with positive rod-driven repeatability in shot or bead output.
- **Versatile** – Up to three shot sizes can be programmed, allowing an operator to toggle through the options on the control panel as opposed to physically moving any sensors.
- **Assurance** – Two rods are precisely cut to specific diameters and are moved by a pneumatic actuator, ensuring consistent volumetric ratio throughout the entire dispensing process.

Robotic Advantage

- **Simplified mounting plate** requires only six bolts
- **Basic service procedures** do not require removal from the robot
- **Dowelled assemblies** assure reassembly does not create robotic offset needs
- **Optimized hose routings** with inlet valve orientation options
- **Grease zone** allows robotic movement and inversion without dripping lubrication

Application Capabilities

- **Potting**
- **Encapsulating**



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SEALANT EQUIPMENT

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System Specifications

Metering principle	Positive rod displacement
Ratio range (volume)	9:1
Ratio design	Fixed
Viscosity range	Flowable liquids (1 to 200,000 cps)
Volumetric output	0.50 - 25.00 cc
Working pressure	Up to 1,500 psi (103 bar)
Flow rate	10 cc / sec
Flow rate type	Constant
Volume repeatability	1.0%
Ratio repeatability	2.0%
Drive	Pneumatic
Dispense type	Shot capable

Physical Size

Height	28" (71.12 cm)
Depth	6" (15.24 cm)
Width	7.5" (19.05 cm)
Dry weight*	24.1 lb (10.9 kg)

*Dry weight includes stainless steel valves.

Micro-Meter P2K pictured on XYZ table. XYZ table not included in dimensions.



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Why choose Nordson

In highly competitive manufacturing markets, productivity is vital and performance is essential. That's why we apply both to everything we do, whether it's our products, expertise or outstanding customer service. We'll always be there to help maintain the new standards you've set, with expert service and support delivered through our teams working across the globe.

This unique Nordson approach helps you reach new levels of production, while working more accurately, efficiently and competitively than ever. Precisely why manufacturers who demand quality, can rely on Nordson.

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