

Needle Nozzle Cleaning Station

Instructions for P/N 7825249

- 1** Secure the base plate of the needle nozzle cleaning station to a suitable location on the robot.

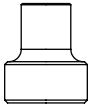


- 2** Install the correct adapter on the cleaning station.

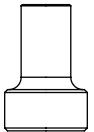
Liquidyn® needle nozzles (Nozzle part numbers beginning with "7825")



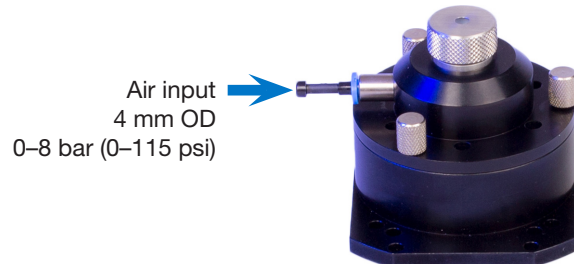
Optimum® general purpose stainless steel tips (straight) 6.35 mm (0.25")



Optimum general purpose stainless steel tips (straight) 12.7 mm (0.5")

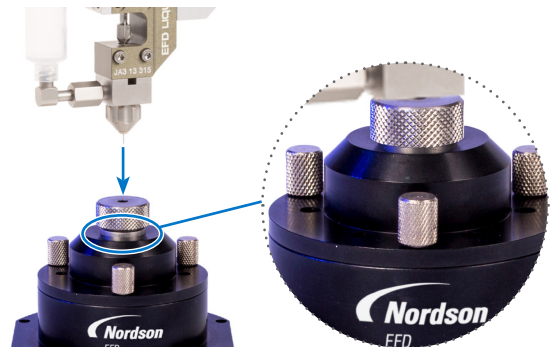


- 3** Connect a compressed air supply to the air input port on the cleaning station.



- 4** Program the robot to do the following:

- Move the nozzle / tip directly above the opening in the adapter.
- Lower the valve until the valve body pushes the adapter slightly down into the cleaning station.



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