Improving battery production at every stage

Precision technology solutions that power global battery manufacturing from start to finish





From the smallest cell to the largest battery pack, we have the capacity to help improve battery production at every stage.

With every element of component manufacturing, cell and module manufacturing and final pack assembly covered, Nordson is better connected to improve quality, efficiency and output.

Whether it's our comprehensive portfolio of extrusion and coating technologies, or the innovative measurement and control solutions that ensure the optimum quality electrodes and separator films, or our world-leading knowledge of dispensing thermally conductive adhesive for electric vehicle batteries, we lead the way in technology and expertise.

Our innovative products are used by everyone, from R&D startups to the world's biggest manufacturers, for the accurate and efficient measurement and dispensing of adhesives, coatings, sealants and thermal interface materials. Additionally, our systems provide fluid management, polymer processing and test and inspection technologies, integral to the end-to-end manufacturing process.

All supported with unrivalled expertise and direct global sales and service available in more than 35 countries.



Any material

Conformal coatings, one component and two component adhesives, sealants, and thermal management materials? Or micro-jetting applications and high-volume encapsulation? Whatever your requirement, our solutions are designed to deliver optimal precision, accuracy and machine life, with equipment that dispenses exactly the right amount every time; even with highly abrasive materials.



Application expertise

We provide industry-leading, field proven solutions for end-to-end battery manufacturing. Our customers rely on us to deliver improvements, efficiencies and solutions for everything from dies for separator manufacturing to anode and cathode bonding to applying abrasive thermal management materials. This expertise extends beyond battery manufacturers to include research centers, material suppliers and integrators.

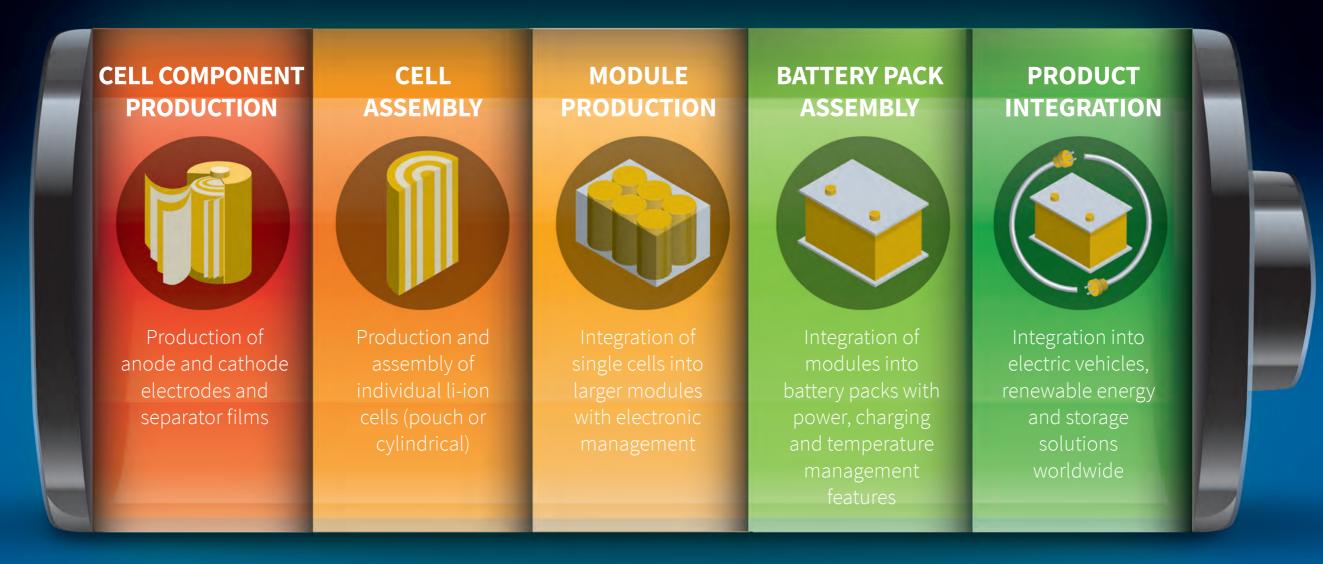


Complete solutions

In addition to a full line of dispensing products, we also support robotic automation, test and inspection equipment; combining them into complete scalable systems designed to optimize production throughput, deliver superior quality, and easily integrate into your factory. All engineered to be easy to use and maintain, to minimize labor required and reduce the total cost of ownership.

Nordson. Improving battery production at every stage

From the smallest components to the largest energy storage solutions, Nordson technology plays a crucial part in every stage of the battery manufacturing process.



How we help:

	Cell Component Production	Cell Assembly	Module Production	Battery Pack Assembly	Product Integration
Asymtek		Х	X		
Dage		Х			
EFD		X	X		
Matrix		X			
ICS Cold Materials		X	X	X	X
PA		Х	X	X	X
PPS	X				
NDC	Х				



Cell Component Production

A battery is only as good as its weakest component. We help make sure that every element is manufactured to pack more power.



OVER 5000 SYSTEMS GLOBALLY

Polymer Processing & Fluid Coating Systems

As global leaders in polymer processing solutions, our technology is used worldwide to melt, filter, and pelletize polymers.

Our extrusion and slot die systems are used to support battery customers and OEMs in the production of key components used in cell manufacturing. This includes the manufacturing of separators and soft-pack external casings, as well as the application of anode, cathode, and insulation coatings.

We also provide ancillary equipment for added safety and reduced maintenance downtime and enhanced product quality through customized manifolds.

This technical know-how is backed by years of experience in the field of die design and manufacturing, providing you with superbly reliable equipment that will not just refine your final product, but maximize the overall efficiency of your production process.

Innovative hot melt gluing solutions contribute to next-gen z-fold or separator stacking battery and solid-state battery.

Safety vent Positive terminal Cathode Anode tab Anode

Measurement and Process Control

Production processes for high-performance lithiumion batteries (LiB) used in mobile devices, electric (EV/HV) vehicles, and stationary energy storage systems must adhere to very high-quality standards to ensure maximum performance, the utmost safety, and the longest battery lifespan.

Our measurement solutions for battery electrode cell production stand apart from conventional gauging methods by offering a complete end-toend system solution from basis weight measurement of anode and cathode coatings to final product thickness measurement in the roll press line.

You benefit from greater process visibility and control, so you exceed the market demand for outstanding quality and performance...while realizing bottom-line advantages.



Cell Assembly

Fluid dispensing that's so reliable and accurate, over 70% of the world's battery manufacturers rely on it every day.



25 YEARS INDUSTRY EXPERIENCE When it comes to cell manufacturing, we deliver precise, reliable fluid dispensing systems to help the world's battery manufacturers meet their efficiency needs. Our technologies deliver highly repeatable, consistent fluid deposition while reducing material waste, rejects and rework.

Our products dispense materials for anode and cathode coating and bonding, electrolyte filling, electrode cell bonding, winding friction prevention, cell edge protection, and separator fixing. This broad range of precision solutions includes benchtop dispensers, dispense and spray valves, innovative jetting technologies, and automated dispensing robots.

In addition to a full line of dispensing solutions, we also support quality assurance through x-ray testing and other inspection technologies. From overhang measurement and layer count verification, to weld and bond destructive testing or pull and shear testing, our proven technology ensures the highest quality standards and consistency from cell to cell.





Our range for Cell Component Production and Cell Assembly includes:



PPS – BKG® melt pumps



PPS – BKG® screen changers with BKG® FlexDisc™



PPS – EDI® Autoflex™ extrusion die systems



PPS – EDI® Premier™ slot die systems



Matrix - XCT high-power offline AXI platform with CT technology



Dage - 4600 Bond tester



EFD – PICO° Pµlse™ XP jetting valve for anode and cathode bonding



NDC – StrataMC electrode thickness measurement system



ICS - Micro-Meter D2K



NDC - Photon X-Ray sensor for anode/cathode coat weight measurement



NDC – Beta sensor for anode/cathode basis weight measurement



NDC - FilmPro infrared sensor for separator film basis weight measurement





With the right technology on board, assembling cells into modules is quicker, and more accurate with less chance of error.

Our module production solutions are flexible enough for any size and speed of manufacturing process, from manual applications to fully automated production. Whether cylindrical, prismatic or softpack, we have a solution to bond, secure, or apply thermal management materials for the assembly of cells into modules.

We can also dramatically improve speed and accuracy of module assembly, cell stacking, component bonding, battery cell bonding, solder paste dispensing, module cover sealing, module structural bonding, and encapsulation.

Thermal management materials are dispensed to draw heat away from sensitive outer casings or heat sinks.

Cylindrical cell bonding

Potting / sealing electrical moisture or other foreign matter from entering the battery case and causing malfunctions, recreational, and general use

Case bonding and gasketing assembly, adding final structural used, both offering fast curing

Current collector bonding.

Pouch cells are bonded additional strength and rigidity when the battery is in operation. Single component or two

management properties, which are found in epoxies, urethanes, and TIMs, either one or two

Minimized overflow and cleaner pack assembly means less waste and reduced rejects. A powerful argument for Nordson expertise.

Ensuring a battery cell module provides enough power with the correct form and fit for the end product is no simple task. Precisely why we offer a variety of solutions that allow materials to be dispensed accurately into difficult to access channels and locations, preventing material overflow and ensuring clean pack assembly.

With years of experience in this field, we can call on the expertise required to provide precision potting and gap filling solutions to support power distribution and thermal management throughout the battery pack. In fact, we've developed applications for everything from cars to buses to aircraft and energy storage including pack lid bonding, pack cover gasketing, power distribution potting, battery pack encapsulation, thermal management and materials dispensing.

Our range includes:



ICS - Micro-Meter 2K



ICS - 2K dispensing valves & EFD mixers



Asymtek - Helios™ SD-960 series automated dispense platform





Product Assembly -**Harmony applicators**



EFD - GV Series gantry automated dispensing system with CCD smart



ICS - Pro-Meter 2K



Product Assembly -Pro-Meter VDK dispensing system



ICS - Rhino pumps



Product Assembly -FoamMix Flex dispensing system



EFD - 797PCP-2K pump for dispensing small amounts of TIM

From car to wind and energy storage, Nordson has a solution

Our expertise in production solutions is powered by a dedication to innovation.

OVER 500,000 ELECTRIC CARS

Nordson's automated systems have been revolutionizing automotive production lines for decades. And now we're doing the same for the battery manufacturing industry, by accelerating production with zero compromise on quality.

The systems we deploy are purpose built to meet and exceed the demanding standards of the battery industry. With the most comprehensive We think it's the kind of technological advance that range of dispense valves and meter mix solutions, our technology can be configured to meet the most demanding production specifications,

From electric vehicles to energy storage, our specialists design a custom process from the ground up, to help make your production more predictable and controllable than ever. So you can rely on the same product, finished to exactly the same standard, with minimum material waste or inconsistency.

is precisely what battery manufacturers have been



Electric vehicle solutions

- Supporting manufacturers to keep pace with vehicle battery demand
- Wide range of precision solutions for cylindrical, prismatic and soft pack production



Renewable energy

- Streamline production for solar, wind and hydroelectric battery manufacturing
- Precision dispensing solutions for



Storage

- Residential, commercial, and industrial storage assembly solutions
- Low and high volume dispensing systems sized to support the smallest residential systems to the largest







For more information, speak with your Nordson representative or contact your Nordson regional office.

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