

ASYMTEK Select Coat® SL-940 Spares List

A range of spare parts are available to support Nordson Electronics Solutions products, keeping them running at peak performance. Nearly all spare parts are sold as part of a spares kit, with a few exceptions.

How to Locate and Order Spare Parts

If you are referring to the User Manual to complete a procedure, you can search for a *Kit Part Number* or an individual *Part Description* to identify the kit or individual part you need to complete the procedure.

If you have a *part number*, search the Lookup Part Number column in the tables below to identify whether the part is sold in a kit or as an individual part. You will find it in the Spares Kit List table if it's sold in a kit. You will find it in the Individual Part List table if it's sold as an individual part.

To locate a kit or individual part, do the following:

1. Download this file and open it in a browser such as Google Chrome.
2. Use your browser's search feature to search for a *Kit Part Number*, individual *Part Description*, or *part number*.
 - If the part is sold in a spares kit, refer to the corresponding columns in the Spares Kit List table for details about the kit. Use the **Kit Part Number** to order the kit.
 - If the part is sold individually, refer to the corresponding column in the Individual Part List table for details. Use the **Lookup Part Number** to order the part.
3. To request a quote, do the following:
 - Click [here](#).
 - Locate your region and click the **Email link**.
A draft email addressed to the recipient you selected is displayed.
 - In the Subject field, type **New Request for Quote**.
 - In the body of the email, provide the following information:
 - The **Kit Part Number(s)** for the kit(s) you want to order. And the quantity of each kit.
 - The **Lookup Part Number(s)** for the individual part(s) you want to order. And the quantity of each part.
 - The Ship To information: **company name** and **complete shipping address**.
 - Your **name**, **phone number**, and **email address**.
 - Click **Send**.

Spares Kit List

All parts listed in the following table are sold only within kits, not individually. The information in the Lookup Part Number column allows you to locate a part that you previously ordered separately but is now only available as part of a kit. The Quantity column shows the quantity you will receive for each part in a kit.

Kit Name	Kit Part Number	Part Description	Quantity	Lookup Part Number
FRU, SERVO AMP KIT, SL-940/1040	6651916			
		SCREW, M3 X 0.5 SOCKET X 6	4	387979
		SCREW, M3 X 0.5 SOCKET X 8	6	387980
		FRU, PWA, CM SERVO AMP	3	6105630
		FRU, PWA, SERVO POWER CONTROL	1	6105641
		CABLE, SERVO AMP POWER	3	7222217
		CABLE, SERVO PWR CONTROL	1	7244664
		CABLE, ACCESSORIES-MAIN	1	7244671
		CABLE, RIBBON 2 X 10 17.5"	3	7245041
FRU, CONV PNU MANIFOLD KIT, SL-940/1040	6651917			
		TUBE, ESD PU, 1/8OD X 1/16ID, 90A, BLACK	20FT	6145075
		TUBE, ESD PU, 1/8OD X 1/16ID, 90A, WHITE	20FT	6145076
		ASSY, MANIFOLD, PNEU 3 4-WAY	1	7207860
		PLUG, 1/8 QUICK DISCONNECT	5	7220173
FRU, X-BEAM Y-AXIS PULLEYS KIT, SL-940	6651918			
		SCREW, M3 X 0.5 SOCKET X 8	6	387980
		NUT, HEX M6 X 1.0, SS	20	388086
		WASHER, FLAT M6	15	388088
		ASSY, RIGHT REAR PULLEY	1	7209871
		ASSY, LEFT REAR PULLEY	1	7209872
		ASSY, LEFT FRONT PULLEY	1	7209873
		ASSY, RIGHT FRONT PULLEY	1	7209874
		BRKT. Y SWITCH	1	7211486
		SCREW M6 X 1.0 BUTTON X 12, SS	4	7252899
		ASSY, Y CARRIAGE PULLEY	2	7209875
		SCREW, M6 X 1.0 SOCKET X 16	5	7243615
FRU, X-BEAM X-AXIS PULLEYS KIT, SL-940	6651919			
		SPACER, ALUM., 1/2 OD, 1/4 ID X 1	2	387930
		SHIM, SHORTENING, 1/4 ID X .03 THK	6	387950
		SPACER, .50 OD X .25 ID X .31 LG	2	7207573
		ASSY, CM X-CARRIAGE PULLEY	1	7209876
		ASSY, IDLE PULLEY	6	7213248
		SCREW, M6 X 1.0 SOCKET X 16	4	7243615
		SCREW, M6 X 1.0, SOCKET CAP, X 40, SS	2	7268290
		SCREW, M6 X 50, SOCKET, BO-ST	3	7268291
FRU, FRONT PANEL KIT SL-940/1040	6651920			
		SWITCH, EMO CONTACT BLOCK	1	198871
		WASHER, FLAT M4	1	387998
		SCREW, M3 X .05 FLAT	1	392120
		SWITCH, 3P-NO, MOM, 24V LED, GREEN	1	7204788
		SWITCH, 2P-NC, MOM, BLACK FLUSH	1	7204789
		BUSHING, OPEN/CLOSED, 1.09 D	1	7209414
		SNAP, ESD FEMALE	1	7209416
		SWITCH, PUSHBTN, MOM, APP ON.OFF	1	7214627
		SWITCH, LED, WHITE, APP ON/OFF	1	7214628

		SWITCH, LENSE, CLEAR, APP ON/OFF	1	7214629
FRU, SENSORS HOME FLAG KIT, SL-940	6651921			
		SCREW, M3 X 0.5 SOCKET X 8	2	387980
		SCREW, M3 X 10MM, SOCKET CAP	6	387981
		SCREW, M4 X 0.7, SOCKET CAP, X 8	2	388026
		FLAG, X HOME	1	7205841
		KIT,ASSY,FLAG,HOM,-25MM,94X	1	7270977
		PWA, HOME SENSOR	2	7207355
		HOM FLAG, CONVEYOR, 940	1	7217565
		FLAG, Y-HOM, S2	1	7269311
FRU, XY DRIVE,MOTOR AND COUPLING, SL-940	6655209			
		MOTOR,90OZ-IN DC SERVO W/CONN	1	7257198
		COUPLING,DISC,.50X.375	1	7241335
		TOOL,COUPLER INSTALL SPCR	1	7241344
FRU, CONVEYOR WIDTH REBUILD, SL-940	6651923			
		WASHER, #8 INTERNAL STAR	3	381697
		CABLE TIE, 4", BLACK	8	382767
		SCREW, M4 X 0.7, SOCKET X 12	4	388029
		SCREW, M4 X 0.7, SET, CUP X 10	2	388039
		NUT, HEX M5 X 0.8	1	388055
		PULLEY, 3MM PITCH, 20GRV, 6MM BORE	3	7207855
		PULLEY, 3MM PITCH, 44GRV, .25" BORE	1	7207856
		TIMING BELT, 3MM PITCH, 600GRV	1	7209444
		SPACER, M4, 8OD, 30 LONG	3	7235957
		MOTOR, NEMA 23 STEPPER W/CONN	1	7263550
		WASHER, #10 BELLEVILLE, .19 ID	1	7269196
		SCREW, SHOULDER ROLLER CONVEYOR	3	7269197
		SCREW, M4 X 0.7 X 40 SHCS SS	3	7275131
		LEADSCREW, 0.1: PITCH X 625 MM	2	7207858
		CABLE, CONVEYOR MOTOR, 2210MM	1	7287441
FRU,MECHANICAL CABLES, SL-940/1040	6653669			
		CABLE,38.0FT MECH.GRADE 1	3	7211500
		BAG, SEALTOP 10 X 13, .002 MIL	1	382189
FRU, CONVEYOR X- AXIS REBUILD, SL- 940/1040	6651925			
		GUIDE, CHAIN CONVEYOR	2	193542
		SPROCKET, DRIVE #25,14 TOOTH	2	193720
		WASHER, #8 INTERNAL STAR	8	381697
		SCREW, M4 X 0.7 SOCKET FLAT X 12	6	388012
		SCREW, M4 X 0.7, SOCKET X 12	9	388029
		NUT, SQUARE M6 X 1.0, SS	5	388087
		ASSY, SPROCKET, IDLER	8	6134130
		CHAIN, #25, 340 LINK, 85" LONG	2	7207835
		BRKT, NUT PLATE, CONV MOTOR	2	7209443
		SCREW, M6-1, 0 X 8 BUTTON HEAD	6	7213267
		BRKT, MOTOR MOUNT, ADJUST	2	193553
		SCREW, M4 X 0.7 SOCKET FLAT X 10	4	7245171
		MOTOR, NEMA 23 STEPPER W/CONN	2	7263550
		SCREW, SET,10-32 X 3/8, CUP PT, SS	4	7243553
		CABLE, CONVEYOR MOTOR, 2210MM	1	7287441
FRU, PNEUMATICS EPAN REBUILD KIT, SL- 940/1040	6652111			
		FITTING, 1/4" PLUG-IN Y	1	383188
		RESTRICTOR	1	382988
		SCREW, M3 X 20, SOCK.HD.CAP, SS	2	387984
		SCREW, M3 X .5 X 25 SOCKET CAP	2	387985

		REGULATOR, MINI, 100PSI, 1/4 NPT	1	7200339
		FITTING, ELB, 10-32 X 1/4 QD	1	7201541
		GAUGE, 0-100 PSI/KPA	1	7203947
		GROMMET, 5/16" ID, 1/2" HOLE ID	10	7210914
		ASSY, VALVE, 3 WAY W/Y-FITTINGS/CRIMPS	3	6147896
		ASSY, SOLENOID MAIN AIR, 94X	1	6650162
FRU, EPAN SWITCHES, SL-940	6652112			
		SWITCH, EMO ACTUATOR	1	198870
		LABEL, E-STOP, 16 MM	1	7209411
		BUSHING, SNAP-SPLIT, 5/8 DIA	1	7209916
		ROCKER, SWITCH, NARROW	2	7220141
		PLUG, REGULATOR (BLACK)	2	7257499
ASSY, GREASE KIT	7212878			
		GREASE, MOLY-GRAPH, 3 OZ, TUBE	1	198773
		PS2 GREASE, NSK LINEAR BEARING	1	199560
		PUMP, NSK GREASE	1	392455
		NOZZLE, 3 MM NSK GREASE	1	392456
		WIPER, 10ct LINT FREE DURX 570	1	7282236
FRU KIT, UVIM, 94X/1040	6102339			
		OPT, UV LED, 94X	1	7268200
FRU, KIT, CM LIGHT BEACON	7296781			
		SPACER, 5/16" X 3/4" ALUM.	4	7275054
		SCREW, M4 X 0.7, SOCKET CAP, X30	4	388034
		BEACON, 60MM RAGB & ALARM W/CONN	1	7263560
FRU,PWA,ACC,940,TRPL TGL	6139298			
		PWA,ACC,940,TRPL TGL	2	6129916
		CABLE,BULKHEAD TEST,JET-ASSIST-RTD	1	6139326
		CABLE,3RD JET VALVE,W PROTECTION	1	6139326
FRU,UK,FLUID HOSE KIT	6652961			
		HOSE,OPAQUE,SS BRAIDED,4FT,#5	2	7229348
		HOSE,OPAQUE,SS BRAIDED,4FT,#6	2	7229349
		HOSE,OPAQUE,SS BRAIDED,2FT,#5	2	7229324
		HOSE,OPAQUE,SS BRAIDED,3FT,#5	2	7229336

Individual Part List

The following items are sold individually.

Part Description	Lookup Part Number
FRU, PWA,CM SERVO AMP	6105630
FRU, PWA, SERVO POWER CONTROL	6105641
CHAIN, #25, 340 LINK, 85" LONG	7207835
MOTOR, NEMA 23 STEPPER W/CONN	7263550
ASSY, VALVE, 3 WAY W/Y-FITTINGS/CRIMPS	6147896
STOP PIN, 30 DEG	198799
CUP, SS, 125 ML	115810
ASSY, MAIN AIR REGULATOR CMP	7209437
ASSY, PUMP, DIAPH, SST, STD	6126208
ASSY, HD STOP PIN 30 DEG	6134810
KIT, FRU, NANO CAMERA	6651775
ASSY, REGULATOR PANEL, 940	7207852
ASSY, CAT TRACK SL-94XE	7207878
PWA, ACCESSORIES, 940	7208938
POWER SUPPLY, 600W, 48VDC, SWITCH	7209471

SWITCH, INTERLOCK, AB "ELF"	7209906
ASSY, HEATER, NH-4, 500W, 940	7210788
ASSY, FLUID FILTER, SL-940, SS	7211534
ASSY, VENT SWITCH, .15-55" W.C	7215968
FRU,E/P REGULATOR+CABLE,130 PSI	6654742
ASSY SENSOR BOARD, 94X W/BACKET	7256188
ASSY, LED SYS LIGHT, 12V, 6"	7266340
FRU, ASSY, SL-94X Z-HEAD	7277863
ASSY, 10A POWER MANAGER	7284840
ASSY, SL-94X MAIN PWA FRU	7291635
SCREEN, REINFORCED, .002	161102
SCREEN, REINFORCED, .006	161106
OPT, 940 Z TOGGLE, DUAL EXPAND	6650152
OPT, 4 POS TILT AND ROTATE, COATING	6650242
VALVE MOUNT BRACKET	7207877
ASSY, SOLENOID MAIN AIR, 94X	6650162
KIT,BRUSH BOX	193607
OPT,SL-940 BOARD PINS	7284826
OPT, 940 Z, DUAL SIM FXT	6650154
ASSY, NEEDLE X-Y LOCATOR	392435
ASSY,HATCH,SL-94X,RAL-9002	6127632
FRU,LAPTOP,R14 GEN6, SL-940,EC6,WIN11	6656838
FRU, PWA,HOME SENSOR	6105634
ASSY, LEFT REAR PULLEY	7209872
ASSY, Y CARRIAGE PULLEY	7209875
ASSY, CM X-CARRIAGE PULLEY	7209876
ASSY, IDLE PULLEY	7213248
ASSY,SL-940 BOARD PIN W/SENSOR	7204931
OPT, NEEDLE SENSOR,NARROW,SL-940	6132305
OPT,SOLVENT CUP W/SENSOR	7216284
OPT, 940 Z TOGGLE, TRIPPLE	6650153