

ASYMTEK Forte® Series Spares List

A range of spare parts are available to support Nordson Electronics Solutions products, keeping them running at peak performance. Nearly all spare parts are sold as part of a spares kit, with a few exceptions.

How to Locate and Order Spare Parts

If you are referring to the User Manual to complete a procedure, you can search for a *Kit Part Number* or an individual *Part Description* to identify the kit or individual part you need to complete the procedure.

If you have a *part number*, search the Lookup Part Number column in the tables below to identify whether the part is sold in a kit or as an individual part. You will find it in the Spares Kit List table if it's sold in a kit. You will find it in the Individual Part List table if it's sold as an individual part.

To locate a kit or individual part, do the following:

1. Download this file and open it in a browser such as Google Chrome.
2. Use your browser's search feature to search for a *Kit Part Number*, individual *Part Description*, or *part number*.
 - If the part is sold in a spares kit, refer to the corresponding columns in the Spares Kit List table for details about the kit. Use the **Kit Part Number** to order the kit.
 - If the part is sold individually, refer to the corresponding column in the Individual Part List table for details. Use the **Lookup Part Number** to order the part.
3. To request a quote, do the following:
 - Click [here](#).
 - Locate your region and click the **Email link**.
A draft email addressed to the recipient you selected is displayed.
 - In the Subject field, type **New Request for Quote**.
 - In the body of the email, provide the following information:
 - The **Kit Part Number(s)** for the kit(s) you want to order. And the quantity of each kit.
 - The **Lookup Part Number(s)** for the individual part(s) you want to order. And the quantity of each part.
 - The Ship To information: **company name** and **complete shipping address**.
 - Your **name**, **phone number**, and **email address**.
 - Click **Send**.

Spares Kit List

All parts listed in the following table are sold only within kits, not individually. The information in the Lookup Part Number column allows you to locate a part that you previously ordered separately but is now only available as part of a kit. The Quantity column shows the quantity you will receive for each part in a kit.

Kit Name	Kit Part Number	Part Description	Quantity	Lookup Part Number
ASSY,FRONT CONTROL PANEL,FORTE	6111099			
		SWITCH,EMO ACTUATOR	1	198870
		SWITCH,EMO CONTACT BLOCK	1	198871
		FRONT PANEL, MOLDED	1	6111097
		PANEL, FRONT, PLATE CONTROLS	1	6111098
		SWITCH,3P-NO,MOM,24V LED,GREEN	1	7204788
		SWITCH,2P-NC,MOM,BLACK FLUSH	1	7204789
		LABEL,E-STOP,16mm	1	7209411
		BUSHING,OPEN/CLOSED,1.09D	1	7209414
		PLUG,DOME,1.093 DIA,BLACK	1	7209415
		SNAP,ESD FEMALE	1	7209416
		GUARD,EMO CMP	1	7210753
		USB-A MALE TO USB-A FEM,PNL MT	1	7225734
		JACK,BANANA,INSULATED BLACK	1	7257497
		ADHESIVE, THREAD LOCK-PLASTIC	1	7246603
		SCREW,M3-.5 PH FLAT X 12,SS	1	7243059
		WASHER, FLAT M4	1	387998
		DISCONNECT,18-22AWG,.187X.020	1	7256274
		TERMINAL RING, #6 22-16AWG	2	7256275
		WIRE,18AWG,STR,GRN/YEL,600V	1.8	7257505
		CABLE,POWER CONTROLS	1	7244658
		BRKT,BOTTOM FRONT PANEL	1	6117226
		BRKT, TOP FRONT PANEL	1	6117227
		SCREW,M5-08X8 BUTTON HEAD	6	7242329
		TERMINAL,RING 1/4",12-10AWG	1	7214735
		WASHER, #6 INTERNAL STAR	1	381690
		NUT, HEX M5 X 0.8	4	388055
		WASHER, FLAT M5	4	388056
		GROMMET, STRIP, SERRATED,M-800	1	7279066
		CABLE TIE,4",BLACK	2	382767
		CABLE TIE,NYLONONG,RED	1	7205965
		NUT,HEX,M3,KEPS,SS	1	7255265
KIT, FORTE FRONT PANEL SWITCHES	6655163			
		SWITCH,EMO ACTUATOR	1	198870
		SWITCH,EMO CONTACT BLOCK	1	198871
		GUARD,EMO CMP	1	7210753
		SWITCH,3P-NO,MOM,24V LED,GREEN	1	7204788
		SWITCH,2P-NC,MOM,BLACK FLUSH	1	7204789
ASSY, COMPUTER, FORTE	6109456			
		CBL TIE,BLACK,48",HK & LP	2	6117195
		BRKT,COMPUTER,LENOVO P330	1	6120470
		BUMPER, 0.23, GREY	3	7244905
		COMPUTER,LENOVO P340,FORTE	1	6141149
ASSY, COMPUTER, FH-1502	6140901			
		CBL TIE,BLACK,48",HK & LP	2	6117195
		BRKT,COMPUTER,LENOVO P330	1	6120470
		BUMPER, 0.23, GREY	3	7244905
		COMPUTER,LENOVO P340,FH-1502	1	6140902
ASSY,GREASE KIT	7212878			
		BOX,11X6.5X2 WITH CHERRY LOCKS	1	382827
		PUMP,NSK GREASE	1	392455
		NOZZLE,3MM NSK GREASE	1	392456

		PS2 GREASE,NSK LINEAR BEARING	1	199560
		WIPER,10ct LINT FREE DURX 570	1	7282236
		GREASE,MOLLY-GRAPH,3 OZ TUBE	1	198773
ASSY,UPPER E-PAN,E/P REG,FORTE	6109458			
		TUBING,170ID X .250OD,POLYURE	1	6126523
		PLUG,QUICK DISCONNECT,3/8	1	199433
		FITTING,1/8NPT X DUAL-Y 1/4OD	2	392803
		PAN,ELECTRONICS UPPER	1	6109389
		BRKT, EP REGULATOR	1	6109466
		TERMINAL STRIP, 8 POLE, 10mm, 10A	2	6109467
		REGULATOR, E/P, 0-130PSI, 0-5V	3	6109468
		FTG, DOUBLE BRANCH ELBOW, 3/8"	1	6109469
		CABLE,PNEUMATIC SOLENOID 700	5	6117236
		SOCKET,MICROFIT,20-24G,5A,30G	12	7202772
		PLUG-M,4S,MICROFIT,3mm DUAL	3	7204217
		LABEL,SELF LAMINATING 1X2.25"	1	7216610
		LABEL,BLANK,SELF LAMINATE	3	7220555
		LABEL,BLANK,COMPONENT	1	7220557
		LABEL,BLANK,COMPONENT,SMALL	1	7220558
		PLUG-M,6S,PHOENIX 3.81mm,SCRW	1	7294268
		BUMPER,BUTTON BLK SBR	5	7220139
		VALVE, 3 WAY, 24V	3	382928
		VALVE, 3 WAY, HIGH FLOW	2	383240
		TUBING,PU,CLR 3/8"OD 1/4"ID	1	386954
		FITTING, 1/8M X 1/8F X 1/8FNPT	2	7244870
		FITTING, ELBOW,1/8NPT-1/4TUBE	6	387432
		ELBOW, 1/4MNPTX1/4Q-DISC, SWIV	5	381674
		FITTING,REDUCER,3/8T TO 1/4	2	387475
		FITTING,MALE,3/8TUBE X1/8 NPT	2	7243915
		FITTING, ELBOW, 3/8 TUBE OD	2	383432
		TAPE,PTFE-1/4"	1	382382
		CABLE TIE,4",BLACK	1	382767
		CLIP, WIRE HARNESS	5	387922
		CLIP,WIRE HARNESS,1"DIA	2	7226307
		TIE WRAP, 4" WHITE W/ FLAG	10	7246612
		SCREW,M3X20,SOCK.HD.CAP,SS	3	387984
		NUT, HEX M4 X 0.7	1	7243842
		SCREW,D M4X6,SS,SOC HEAD	4	7207192
		SCREW, M4 X 0.7, SOCKET CAP,X8	1	388026
		HEAT SHRINK,1/4",3X,BLACK	1	7246621
		CABLE TIE,NYLONONG,RED	1	7205965
		WASHER, #4 .032 FLAT	2	382121
		SOCKET CAP SCREW, M3 X 12	4	387982
		SCREW, M3X40, SOCK.HD.CAP,SS	2	387987
		WASHER, FLAT M4	2	387998
		SCREW, M4X0.7, BUTTON HEAD, X8	8	388040
		PIN,FERRULE,20AWG GREY 8mm	10	6117229
		PLUG-M,8S,PHOENIX 3.81MM,SCREW	1	7212377
		MUFFLER, 1/8 MPT	8	6114637
KIT, LOWER E-PAN, FORTE CABLES	6655164			
		CABLE,SERVO AMP TO MOTOR	2	6117216
		CABLE,POWER MANAGER DC OUT	2	7204773
		CABLE,EMO POWER STATUS	2	7287594
		CABLE, RIBBON 2X10 17.5"	10	7245041
		CABLE,SERVO AMP POWER	12	7244663
		CABLE,SERVO PWR CONTROL	1	7244664
		CABLE,24VDC POWER	1	6117257
		CABLE,24V FAN POWER	1	6117256
		CABLE,Z HALL EXP MOTOR	1	6122517
		CABLE,INTERLCK BYPASS NANFIT	2	6122522
		CABLE,24V UNSW PM TO PNEUM PCA	4	7297470
		CABLE,2P TO 2P MODULE	2	7213687
		CABLE,DC POWER	1	7244506

		CABLE,SPI COMM,SHLD V2	2	6149170
		PCA,RIBBON CABLE 16 TERM	2	7289140
KIT, LOWER E-PAN, FORTE PWA,PCA	6655165			
		PWA,SERVO POWER CONTROL	1	7214000
		PCA,PNEUM CTRL,24V UNSW	1	7283740
		PCA,ADS+Z TRINAMIC INTERFACE	1	7283770
FRU, ASSY, DUAL VALVE BLKHD, FORTE	6115698			
		ASSY,DUAL VALVE BULKHEAD,FORTE	1	6109490
		SCREW,M4X0.7X10MM,BUT HD,SS	3	7246519
		SCREW,M5-08X8 BUTTON HEAD	1	7242329
		TIE WRAP, 5.5" BLACK	6	7254056
		CABLE TIE,4",BLACK	6	382767
		SCREW,M4X0.7 BUTTON HEAD,X6	6	7226304
		SCREW, M4X0.7 SOCKET FLAT X 10	3	7245171
		BAG, SEALTOP 2X3, 2 MIL, W/WHT	4	382053
		BAG, SEALTOP 6 X 9, .002 MIL	1	7274452
		BOX, 12X12X6, RSC	1	6123108
		SCREW, M4X0.7, BUTTON HEAD, X8	4	388040
		SCREW, M3X.5X16 SOCKET HEAD	4	387983
KIT,BULKHEAD ACCESSORIES KIT	6655166			
		VALVE, 3-WAY, MANIFOLD MNT, V114	2	6111143
		VALVE, 4-WAY, MANIFOLD MNT, VQD	2	6111144
		FITNG,Q-D BLKHD FEM,GREEN	4	7201192
		FITNG,Q-D BLKHD FEM,M5 CLEAR	2	7209918
		FTG,MINI,FEM,BULKHEAD DUAL	2	7221822
		FITNG,Q-D BLKHD FEM 10-32 BLK	2	195402
		SPACER, SHOCK STOP ADSZ, LENGTH = 50MM	1	6122526
		SCREW, M5X25 CUP END SET, SS	1	7275147
		SCREW,M4X0.7,SOCKET FLAT X35,SS	1	7275128
		NUT, HEX M4 X 0.7	1	7243842
		CABLE,2X 30 PIN TO 28 PIN +LFS	1	6117212
KIT,8-TUBE CABLE TRACK,FORTE, WO BULKHEAD	6655167			
		TUBE, SPIRAL 0.25IN OD	1	195207
		COVER,MOD Z-HEAD,RIGHT,NARROW	1	6109501
		COVER,MOD Z-HEAD,TOP,NARROW	1	6109502
		CABLE,DUAL PIEZO	1	6117176
		CABLE,SYS PCA TO HEAD PROG	1	6117177
		CABLE,Z MOTOR	1	6117178
		CABLE,ADS-W-Z MOTOR X,Y,Z	1	6117179
		ASSY,8-TUBE ELBOW FTGS,NARROW	1	6117210
		STRIP,WEAR,8-TUBE	1	7221819
		STRIP,MOLDED GROMMET-CATRPLR	1	6104858
		TIE WRAP, 5.5" BLACK	5	7254056
		CLIP,WIRE HARNESS,1"DIA	2	7226307
		NUT,M4,W/LOCKWASHER,ZPL-ST	4	7208192
		SCREW, M4X0.7 SOCKET FLAT X 10	6	7245171
		TIE WRAP,RED,15"	2	7269031
		CABLE-P,CAT6,6M,SH,HF,THMBSCRW	1	7298866
		CABLE,CAT-TRACK,LED,5-PAIR	1	7270725
		CABLE,HEAD POWER 2800	1	6117234
		CABLE,FIBER OPTIC	1	6117235
		SCREW, M3 X 0.5 SOCKET X 8	2	387980
		CABLE TIE,4",BLACK	1	382767
		BRKT,6/8 TUBE,BOT,32MM-PITCH	2	6111127
		BRKT,6/8 TUBE,TOP,32MM-PITCH	2	6111128
		STRIP,WEAR,38MM X 820MM	1	6111141
		STRIP,WEAR,38MM X 840MM,SLOTS	2	6111142
		CAT TRACK,20X38X23LINK,R48,QT	1	6117203

		SCREW,M4X0.7 BUTTON HEAD,X6	1	7226304
		CABLE TIE,NYLONONG,RED	2	7205965
		SCREW,M6-1,0X8 BUTTON HEAD	4	7213267
		BRACKET,8-TUBE,HOLD DOWN	2	7219178
FRU,ASSY,Z- AXIS,FORTE	6110201			
		BAG, SEALTOP 2X3, 2 MIL, W/WHT	14	382053
		BAG, SEALTOP 6 X 9, .002 MIL	1	7274452
		BOX, 12X12X6, RSC	1	6123108
		SCREW, M4 X 0.7, SOCKET X 12	8	388029
		SCREW, M4 X 0.7, PH FLAT X 12	1	388011
		SCREW, M4X0.7 SOCKET FLAT X 10	19	7245171
		CABLE TIE,4",BLACK	10	382767
		SCREW,M4X0.7 BUTTON HEAD,X6	6	7226304
		SCREW,M5-08X8 BUTTON HEAD	1	7242329
		SCREW, M4X0.7, BUTTON HEAD, X8	2	388040
		STANDOFF,M4X31MM,FEM/MALE,HEX	1	7205992
		SCREW,M4X0.7X10MM,BUT HD,SS	3	7246519
		SCREW, M6 X 1.0 SOCKET X 12	8	7242203
		WASHER, FLAT,.88"OD x.515"ID	4	7286704
		WASHER, FLAT M6	4	388088
		SCREW, M3 X 0.5 PH.FLAT X 5	2	387973
		ASSY,Z-AXIS,FORTE	1	6109480
		STANDOFF,M-F,M5X20	1	6653660
KIT,NANO CAM & RGB LIGHT,FORTE	6105897			
		ASSY,NANO CAMERA & LIGHT,RGB	1	6109461
		PWA,LED DRIVER 1.25A	1	7216705
		CABLE,RGB PWA TO 5CH CT ADAPTR	1	7254961
		SCREW, M3 X 0.5 SOCKET X 8	4	387980
KIT, STANDARD SCALE, FORTE,WZB	7282009			
		CABLE TIE,4",BLACK	1	382767
		TUBING,170ID X .250OD,POLYURE	1	6126523
		SCREW, M6 X 1.0 SOCKET X 12	4	7242203
		FERRITE,SNAP-ON,10MM DIA	2	7252912
		ASSY,SCALE W/ELEC,LEFT,WZB	1	7278087
KIT, INSTALL, SCALE .01MG, FORTE	6138271			
		ASSY, PRECISION SCALE, .01MG, FORTE	1	6138270
		WEIGHT,CAL, 20G	1	7258792
		TWEEZERS,CAL WEIGHT	1	7258793
		CABLE,PRECISION SCALE SHUTTER	1	7298851
		PLUG-M,14S,PHOENIX 3.81mm,SCRW	1	199257
		FITTING, 1/4"Y, QUIK-DISCON.	1	381675
		PURGE CUP,AL FOIL,100PK	1	7234093
		SCREW,M6X1.0,SOCKET X20,SS	4	388103
		TUBING,170ID X .250OD,POLYURE	4	6126523
		LABEL,SELF LAMINATING 1X2.25"	2	7216610
		SCREW, M6 X 1.0 SOCKET X 12	2	7242203
		CABLE TIE,4",BLACK	6	382767
		CABLE-P,CAT-6,ETHERNET,2M	1	7215887
		CABLE,24VDC, SCALE POWER	1	6146817
		DIN RAIL FOR TF,80MM	1	7251106
KIT, SCALE PARTS, SERVICE	6655168			
		COVER,CM,BREEZE SHIELD	1	7241171
		BASE,CM,BREEZE SHIELD	1	7241172
		PEDESTAL, CM, SCALE	1	7241173
KIT, SERVICE STATION	6655194			
		COVER, PURGE CUP, CLEAR	1	194701
		O-RING, 1 7/8 OD X 1/16	10	381649
		TACTILE CAP/CERAMIC TILE	1	6112270

		SCALE LID W/ FIDUCIALS	1	7238690
		ASSY, NEEDLE X-Y LOCATOR	1	392435
		TILE CALIBRATION & DUAL OFFSETS	1	6138731
KIT, ENCODER SCALE, FORTE	6655195			
		ENCODER, SCALE, 8 X 80MM, 50-REF, SS	1	6120476
		ENCODER, SCAL, 8 X 450MM, 50-REF, SS	1	6120477
		ENCODER, SCALE, 8 X 600MM, 50- REF, SS	1	6120478
		ENCODER, OPTICAL, 1um, 2MHZ, 225m m	1	6120475
KIT, LASER HS, FORTE	6105898			
		SPRING, LEAF	1	194547
		CABLE TIE, 4", BLACK	2	382767
		SCREW, M3X6 BUTTON HEAD	2	7244697
		WASHER, FLAT M3	2	387964
		SCREW M3X0.5 SOCKET X 4	1	387977
		SCREW, M4 X 0.7, SOCKET CAP, X8	2	388026
		COVER, QUARTZ, LHS, SHIELD, 32mm	1	7254822
		ASSY, uEPSILON LHS, ILD1420(203)	1	7294336
		BRKT, LASER COVER, M-EPSILON1420	1	6109477
		LABEL, WARNING, CLASS II LASER	1	7201438
ASSY, LEFT FRONT PULLEY, FORTE	6652428			
		ASSY, RIGHT REAR PULLEY, FORTE	1	7286670
		ASSY, LEFT REAR PULLEY, FORTE	1	7286669
		ASSY, LEFT FRONT PULLEY, FORTE	1	7286667
		ASSY, RIGHT FRONT PULLEY, FORTE	1	7286668
		NUT, HEX M6X1.0, SS	6	388086
		BRKT., Y SWITCH	1	7286680
KIT, PNEUMATIC SOLENOID FOR VALVE, FLUID AND PURGE	6655196			
		VALVE, 3 WAY, 24V	3	382928
		FITTING, ELBOW, 1/8NPT-1/4TUB	6	387432
		MUFFLER, 1/8 MPT	3	6114637
KIT, PNEUMATIC SOLENOID FOR MAIN 1 AND MAIN 2	6655197			
		VALVE, 3 WAY, HIGH FLOW	2	383240
		FITTING, ELBOW, 3/8 TUBE O.D	2	383432
		FITTING, 1/8M X 1/8F X 1/8FNPT	2	7244870
		FITTING, MALE, 3/8TUBE X 1/8 NPT	2	7243915
		FITTING, 1/8NPT X DUAL-Y 1/4OD	2	392803
		MUFFLER, 1/8 MP	2	6114637
KIT, VALVE, COOL/COAX	6655198			
		REGULATOR, E/P, 0-130PSI, 0-5V	1	6109468
		MUFFLER, 1/8 MPT	1	6114637
		ELBOW, 1/4MNPT X 1/4 Q-DISC, SWIV	2	381674
		FTG, DOUBLE BRANCH ELBOW, 3/8"	1	6109469
ASSY, 30A CM POWER MANAGER	6101430			
		KIT, PWR MGR, DUAL IJ RETROFIT	1	6101636
		ASSY, 30A CM POWER MANAGER C30	1	6100927
ASSY, 30A POWER MGR, JAPAN	6110186			
		SCREW, M4X0.7, BUTTON HEAD, X8	9	388040
		SLEEVE, SILICONE RUBBER, 6AWG	1	7268601
		PLATE, TERMINAL BLOCK MOUNT	1	6109545
		TERMINAL BLOCK, 12P, 55A	1	7253998

		SCREW, M3X.5 X 8MM LNG.BUTTON	2	7244069
		WASHER, FLAT M3	2	387964
		SCREW, M4 X 0.7, SOCKET X 20	4	388032
		LABEL, 30A PWR MGR, INTERRUPT CAP 1.5KA	1	7296109
		C.BR.,EL,30A,2_POLE,30MA,1.5K	1	211108
		BRACKET,ELCB,POWER MANAGER	1	200410
		LABEL, MARKER, HEAT SHRINK TUB	4	7246599
		FERRULE, 10AWG, 12MM PIN LENGTH	2	7213072
		PLATE, INLET ADAPTER, SS	1	6109546
		SCREW,M5-08X8 BUTTON HEAD	4	7242329
		WASHER, #10 INTERNAL STAR	4	7246513
		STRAIN RELIEF,OLFLEX S2121	1	7246123
		TERMINAL, RING #8 X 10 AWG	1	7279904
		FERRULE, 10AWG, 12MM PIN LENGTH	2	7213072
		CABLE-B, 10F, 3C, UNSH., 709BK/NEO	15	7242543
		WASHER, #8 INTERNAL STAR	2	381697
		PLUG, 250V, 30A, TWIST LOCK	1	7275563
		LABEL, BLANK, GREY MYLAR	1	7252393
		ASSY,30A CM POWER MANAGER	1	6101430
FRU KIT,CM LIGHT BEACON	7296781			
		SPACER, 5/16" X 3/4" ALUM.	4	7275054
		SCREW, M4X0.7, SOCKET CAP, X30	4	388034
		BEACON,60MM RAGB&ALARM W/CONN	1	7263560
FRU, CM SYSTEM LIGHT, 12V	6112644			
		CLIP,WIRE HARNESS,.250 ID	1	194981
		SCREW,M4X0.7 BUTTON HEAD,X6	2	7226304
		SCREW, M4X0.7, BUTTON HEAD, X8	2	388040
		ASSY,LED SYS LIGHT,12V,6"	1	7266340
		BRACKET,LIGHT ADAPTER	1	7294903
KIT, T1 S2-900 6MM BELT CNVYR, 1 STN	6112738			
		SCREW, M4X0.7 SOCKET FLAT X 12	20	388012
		SCREW, M3X.05 FLAT	12	392120
		RETAINER,BELT,CMP	8	7213118
		INSERT, TOP, FLAT BLT, CHAIN, S920	2	7214220
		ASSY, S-9XX 6MM BELT PULLEY	8	7214226
		BELT, FLAT, 5.7X1.4X1350, ESD	4	7214243
		KIT, DISP, STN COMMON PARTS	1	7241106
KIT, T1 S2-900 6MM BELT CNVYR, 2 STN	6112739			
		SCREW, M4X0.7 SOCKET FLAT X 12	22	388012
		SCREW, M4 X 0.7, SOCKET X 10	4	388027
		SCREW, M3X.05 FLAT	12	392120
		SENSOR, BOARD, LOW PROFILE	1	7209626
		RETAINER, BELT, CMP	8	7213118
		INSERT, TOP, FLAT BLT, CHAIN, S920	2	7214220
		ASSY, S-9XX 6MM BELT PULLEY	8	7214226
		BELT, FLAT, 5.7X1.4X1850	4	7214244
		ASSY, STOP PIN, S-9XX	1	7217639
		ASSY, RAIL EXT. SET, 6MM BELT	1	7219179
		KIT, DISP, STN COMMON PARTS	1	7241106
KIT, T1 S2-900 6MM BELT CNVYR, 3 STN	6112741			
		SCREW, M4X0.7 SOCKET FLAT X 12	24	388012
		SCREW, M4 X 0.7, SOCKET X 10	8	388027
		SCREW, M3X.05 FLAT	12	392120
		SENSOR, BOARD, LOW PROFILE	2	7209626
		RETAINER, BELT, CMP	8	7213118
		INSERT, TOP, FLAT BLT, CHAIN, S920	2	7214220
		ASSY, S-9XX 6MM BELT PULLEY	8	7214226
		BELT, FLAT, 5.7X1.4X2350	4	7214245

		ASSY,STOP PIN,S-9XX	2	7217639
		ASSY,RAIL EXT. SET,6MM BELT	2	7219179
		KIT,DISP,STN COMMON PARTS	1	7241106
KIT, T1 S2-900 4MM BELT CNVYR, 1 STN	6112734			
		SCREW, M4X0.7 SOCKET FLAT X 12	20	388012
		RETAINER,BELT,CMP	8	7213118
		BELT,FLAT,3.6X1.4X1350,ESD	4	7213124
		INSERT,TOP,O-RING,S-920	2	7214221
		ASSY,S-9XX 4MM BELT PULLEY	8	7214236
		KIT,DISP,STN COMMON PARTS	1	7241106
KIT, T1 S2-900 4MM BELT CNVYR, 2 STN	6112736			
		SCREW, M4X0.7 SOCKET FLAT X 12	22	388012
		SCREW, M4 X 0.7, SOCKET X 10	4	388027
		SENSOR,BOARD,LOW PROFILE	1	7209626
		RETAINER,BELT,CMP	8	7213118
		BELT,FLAT 3.6X1.4X1850,ESD	4	7213125
		INSERT,TOP,O-RING,S-920	2	7214221
		ASSY,S-9XX 4MM BELT PULLEY	8	7214236
		ASSY,STOP PIN,S-9XX	1	7217639
		KIT,DISP,STN COMMON PARTS	1	7241106
		ASSY,RAIL EXT.SET,4MM BELT	1	7241107
KIT, T1 S2-900 4MM BELT CNVYR, 3 STN	6112737			
		SCREW, M4X0.7 SOCKET FLAT X 12	24	388012
		SCREW, M4 X 0.7, SOCKET X 10	8	388027
		SENSOR,BOARD,LOW PROFILE	2	7209626
		RETAINER,BELT,CMP	8	7213118
		BELT,FLAT 3.6X1.4X2340,ESD	4	7213126
		INSERT,TOP,O-RING,S-920	2	7214221
		ASSY,S-9XX 4MM BELT PULLEY	8	7214236
		ASSY,STOP PIN,S-9XX	2	7217639
		KIT,DISP,STN COMMON PARTS	1	7241106
		ASSY,RAIL EXT.SET,4MM BELT	2	7241107
ASSY, LIFT CLAMP	6120496			
		CLEVIS, ACTUATOR, LIFT CLAMP	1	6120483
		BASE, BOLT ON LIFT CLAMP	1	6120486
		DRIVE ARM, BOLT ON LIFT CLAMP	2	6120487
		CLAMP, BOLT ON LIFT CLAMP ASSY	1	6120488
		SPACER, 25 OD, 10 ID, 2mm THK	2	6120492
		PIVOT MOUNT, ACTUATOR,LT CLAMP	1	6120493
		ASSY, DOUBLE CLEVIS, M5	1	6120494
		ASSY, CLEVIS, M6	1	6120495
		BEARING, BALL FLANGED, .625OD	4	383396
		SHAFT,ADJUSTMENT	1	195551
		NUT, HEX M5 X 0.8	3	388055
		ELBOW,FLOW CONTROL,METER OUT	2	234182
		SCREW, M4 X 0.7, SOCKET X 10	2	388027
		WASHER, FLAT M4	3	387998
		SCREW, M4X0.7 SOCKET FLAT X 12	4	388012
		BEARING, .1875 ID x .375 OD	4	383392
		SCREW, M4X0.7 SOCKET FLAT X 10	2	7245171
		NUT,SQUARE,M4,7X7X2	2	7207258
		SCREW, M4 X 0.7 SOCKET X 16	2	388030
		AIR CYLINDER,2 INCH STROKE	1	7200044
		KEEPER, LIFT CLAMP	2	6122514
		RETAINING CLIP, STND, 3/16" SHAFT	1	6122516
		CLIP, C, 3/16	4	7265001
ASSY, STOP PIN	7217639			
		AIR CYLINDER,15MM STROKE	1	392794
		FITTING,UNION,10-32THD-1/8TUBE	2	387427
		WASHER, FLAT M3	2	387964
		SCREW, M3 X 0.5 SOCKET X 8	2	387980
		SCREW, M4X0.7 SOCKET FLAT X 12	2	388012

		NUT,SQUARE,M4,7X7X2	2	7207258
		STOP PIN THIN LEAD FRAME	1	7217598
		MOUNT,STOP PIN,EXTENDED	1	7217615
FRU, PWA, CM SERVO AMP	6105630			
		PWA,CM SERVO AMP	1	7232320
ASSY, SERVO POWER SUPPLY 1000W	6117222			
		CABLE TIE,4",BLACK	3	382767
		CABLE, POWER SUPPLY AC	1	7243487
		PLATE, 1000W POWER	1	6117196
		POWSUP,UNIV VAC TO 48VDC 1000W	1	6117232
		SCREW,M4X0.7 BUTTON HEAD,X6	3	7226304
		CABLE,SERVO SPS 1000W DC OUT	1	6117258
		CABLE TIE,NYLONONG,RED	1	7205965
KIT, FUSES	6655199			
		FUSE-TH,5A 125V 280MIL PICO II	10	7204226
		FUSE, 6.35A,5X20MM,250V,SLOW	10	7204794
		FUSE-TH, 3A, 125V, 280 MIL PICO II	10	382230
ASSY, PZD II PROGRAMMED	7283790			
		SCREW, M3 X 0.5 SOCKET X 6	4	387979
		LABEL,BLANK, FOR PLD	1	7275814
		PCA,PZD GEN 2	1	7252520
		LABEL,RISK,ELECTRIC SHOCK,SEMI	1	7280690
		COVER,PZD II,SHEET METAL	1	6124648
KIT, CONV PNEUM PNL, MAN FLOW, FORTE	6117183			
		SCREW, M4 X 0.7, SOCKET CAP,X8	4	388026
		ASSY,CNV PN.PNL.,MANUAL FLOW	1	6117184
ASSY,FIBER ARRAY,90 DEG	196577			
		NUT, M4 SQUARE M-800	1	385751
		PIN,062MLX,24-30AWG,5A,20SN,CR	3	194481
		CONTROLLER,FIBER OPTIC,E3XMC11	0	196580
		FIBER ARRAY DIFFUSED,90 DEG	1	196581
		SPACER,FIBER ARRAY,90DEG	1	198530
		SCREW,M4X0.7 BUTTON X 12	1	7241929
		PLUG-F,3P/1RW,062MLX,FH,DETNTS	1	7247572
		HEATSHRINK,12MM,4:1,ADHESIVE	0.1	7275588
		AMPLIFIER,FIBER,E3XHD	1	7296782
FRU, PCA, HOME SENSOR, EXT	6110223			
		PCA,HOME SENSOR EXT	1	7283730
		BAG, SEALTOP 3X5, 2 MIL, W/WHT	1	383161

Individual Part List

The following items are sold individually.

Part Description	Lookup Part Number
BEAMSPLITTER, VOF LIGHTBOX	7214512
LENS, 25MM F1.4, "C"-MNT, 5G	7269305
SENSOR,BOARD,LOW PROFILE	7209626
BRUSH, STRIP, CLN STN, ADSZ, 50PKG	6101344
ASSY,CONVEYOR CONTROLLER, HEAT	6110180
CLAMP, JET CLEAR	7218030
MAIN AIR REGULATOR	6120507
PWA, SERVO POWER CONTROL	6105641
PCA,EXPANSION MOTOR,TESTED"	6111075
ASSY, SYSTEM PCA, FORTE	6115684
PWA, CM CONVEYOR CONTROLLER	7241300

PWA,LED DRIVER 1.25A	7216705
PCA,SYSTEM PROGRAMMED,FORTE	6127465
PKG,BOOT,VAC .120 ID OLIVE	6655440
O-RING, 1 7/8 OD X 1/16	381649
TILE,XY OFFSET, 3X6,PCB	6115952
O-RING, 1 7/8 OD X 1/16	381649