

CanNeck™ Lubrication Systems



Non-contact lubricant application systems provide increased productivity and greater quality control for can-necking operations using wax or mineral oil.

Features and Benefits

- Automatically adjusts amount of lubricant dispensed with varying line speeds up to 3,000 cpm to minimize pleating and black lines.
- Two different system configurations offer the ability to dispense either mineral oil or wax lubricants to meet specific application requirements.
- Simple adjustment of the amount of lubricant dispensed to accommodate abrasion characteristics of different inks.
- Low-level detector alerts operator to add lubricant without interrupting production.
- The systems incorporate a Nordson E-201 dispensing module for clean, accurate deposition while extending module coil life.

Controlling the amount and placement of lubricant applied during the necking process is critical to successful two-piece can manufacturing. Inconsistent application of lubricant material during the can-necking process can lead to improper necking, increased rejects, material waste and maintenance downtime.

Nordson CanNeck Lubrication Systems employ a non-contact application method to apply a defined, controllable and repeatable bead of lubricant to the open end of two-piece cans. Eliminating contact between the can and the applicator assures accurate bead placement, reducing the incidence of pleating and black line problems associated with typical wick or roller systems.

The systems provide accurate, adjustable control with varying line speeds of up to 3,000 cans per minute. In addition, CanNeck lubrication systems maintain the size and placement of the bead as line speeds change. Users can easily vary the amount of lubricant to accommodate different requirements, including abrasion characteristics of different inks.



Controlled application also promotes clean tooling by preventing excess lubricant from building on equipment. The cleaner environment extends periods of operation between line clean-ups and minimizes line stoppages caused by excess lubrication.

Nordson offers two CanNeck lubrication systems, which are designed for the application of either mineral oil or wax lubricants to meet specific production requirements.



The CanNeck System for Wax Lubricants

The CanNeck wax lubrication system is designed for the controlled application of wax lubricants. The system consists of a low-level detector, pattern control timer, heated hose, heated electric gun, low-pressure pneumatic piston pump, and a Nordson Model 3500 Applicator equipped with MultiScan® controls for exceptional temperature control stability.

The Model 3500 Applicator has a 6:1 ratio, dual-acting, reciprocating pump for durability and reliable performance. The applicator holds 8.6 kg (19 lbs.) of wax lubricant material and melts at a rate of 9.5 kg (21 lbs.) per hour. A low level detector is located inside the tank to alert operators to add lubricant, helping to eliminate line stoppages.



The MultiScan controls offer microprocessor-based diagnostics. The applicator, guns and hoses can be controlled independently. The canNeck MultiScan unit is calibrated for low temperatures (90 degrees to 250 degrees F) and provides control stability of +/- .05 Celsius (=/- 1 degree F).

The CanNeck System for Mineral Oil Lubricant

Nordson also offers a CanNeck lubrication system for can-necking applications that use mineral oil lubricant. This configuration utilizes an airless spray hydraulic system and, similar to the CanNeck wax system, includes a low-level detector, pattern control timer and a heated electric gun. The CanNeck mineral oil system also employs a lubricant temperature controller for consistent material flow.



A five-gallon container, interfaced with the fluid level controls, holds the lubricant. The system's pump also provides dual-acting reciprocation for consistent material flow and minimized pressure winks. In addition, a low-pressure regulator maintains the spray pressure supplied to the gun from 0 to 80 psi, resulting in more uniform bead deposition.

CanNeck Lubrication System Controller

Both CanNeck lubrication systems use a similar package to control gun operation.

The controller contains a CS-2T pattern control timer, allowing adjustable line speeds from 10 to 600 feet per minute. A CN-2 driver is included in the control package to trigger the gun. A temperature controller is utilized on the CanNeck mineral oil system to regulate the temperature of the EE-201 dispensing module.

In addition, centralized terminal strips are placed inside the control enclosure to allow for quick wiring and easy installation.



E-201 Dispensing Module

The Nordson E-201 dispensing module works with the CanNeck lubrication systems' CS-2 driver to maximize reliability and durability.

The driver signals the high-temperature coil to activate the E-201 dispensing module. After the coil pulls the plunger off its seat, the driver reduces the electric current to protect the coil from overheating, increasing service life.



The E-201 dispensing module incorporates an advanced design, eliminating dynamic seals to reduce wear. The durable E-201 module operates at speeds up to 3,000 cycles per minute.

Nordson's CanNeck lubrication systems can be configured with single or multiple E-201 dispensing modules, based on production requirements.

Technical Specifications

E-201 Dispensing Module	
Working Hydraulic Pressure	1000 psi (6.89 mPa)
Operating Speed	1200 cpm
Coil – Open Holding	130 VDC, 5 ms 19 VDC, continuous
Operating Temperature	Rated at 350 degrees F (177 degrees C)
Nozzle Diameter Range	.008 to .024 in. (.2 to .6 mm)
Electrical Requirements	200 VAC, 50/60 Hz or 240 VAC, 50/60 Hz

CN-2 Driver	
Weight	5 lbs. (2.27 kg)
Operating Temperature	32 degrees to 140 degrees F (0 degrees to 60 degrees C)
Line Speed Input	Proximity sensor to analog converter, 0-10 VDC
Input Triggers – Voltage: Type:	5-24 VDC, 4-15 mA Switch closure, semiconductor switch, optical or proximity detectors
Output Switching/Gun Output	5-60 VDC, 3A (amp); DC output relay 60 to 250 V~, 5A (amp); AC output relay
Power Supply Output Voltage	12 VDC, 200 mA Power for photoeyes and external triggers
Electrical Requirements	110 to 115 VAC, 25W, 50/60 Hz 200 to 230 VAC, 25W, 50/60 Hz (only 230V models are certified for use in countries requiring the CE mark.)
Accuracy and Repeatability	+/- 0.5 ms

Model P4 P7 P10 ProBlue Adhesive Melter	
Type of System	Piston Pump with external circulating manifold
Weight	P4 93 lbs. (42 kg) P7 95 lbs. (43 Kg) P7 101 lbs. (46 Kg)
Tank Volume	P4-4 Liter P7-7 Liter P10- 10 Liter
System Melt Rate	P4 4.3 kg/hr, (9.5lb/hr) P7 8.2 kg/hr, (18 lb/hr) P10 11 kg/hr (24 lb/hr)
Pump Rate	32.7 kg/hr (72 lb/hr)
Throughput Rate	P4 8.9 kg/hr (19.6 lb/hr) P7 10.9 kg/hr (24 lb/hr) P10 12.4 kg/hr (27 lb/hr)
Maximum Working Pressure	575 psi 6:1 Ratio piston pump (3.7 mPa)
Control Temperature Range	40 to 230 degrees C
Control Temperature Accuracy	+/- 1 Degree C
Maximum Melter Power 230 Volt	P4 2 Hoses 17 Amps 3 Phase P4 4 Hoses 26 Amps 3 Phase P7 2 Hoses 18 Amps 3 Phase P7 4 Hoses 27 Amps 3 Phase P10 2 Hoses 18 Amps 3 Phase P10 4 Hoses 27 Amps 3 Phase

*Maximum capacity represents total system capability; actual power consumption depends on hose length and gun type installed.

Why choose Nordson

In highly competitive manufacturing markets, productivity is vital and performance is essential. That's why we apply both to everything we do, whether it's our products, expertise or outstanding customer service. We'll always be there to help maintain the new standards you've set, with expert service and support delivered through our teams working across the globe.

This unique Nordson approach helps you reach new levels of production, while working more accurately, efficiently and competitively than ever. Precisely why manufacturers who demand quality, can rely on Nordson.

Performance by design

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