GP200 Remote Metering Stations

Increase delivery points of existing melters and improve adhesive add-on precision.

Up to two single- or dual-stream metering pumps improve add-on precision

Pressure relief valve restricts output pressures to safe levels



Stations potentially eliminate need for additional melter and increase adhesive delivery points

Remote metering stations:

- Increase number of metered adhesive streams
- Improve pattern consistency and quality
- Expand application delivery points

GP200 remote metering stations expand production capabilities by increasing delivery points of existing melters with metered add-on precision. Metered adhesive delivery helps improve product quality by controlling pressure drops that can cause hammerheads, inconsistent add-on rates per product, and burn-through on heat-sensitive substrates. Control of add-on rates during steady or fluctuating line speeds, and production ramping up or down helps minimize adhesive usage.

Compact GP200 remote metering stations provide an economical alternative to purchasing an additional melter, converting from non-metered delivery, or adding application points.

Stations are available with one or two single- or dual-stream metering pumps and motors. Modular design allows multiple stations to be hydraulically linked together with fittings or hoses to further increase productivity and minimize costs.

Integrated transducers enable close monitoring of adhesive temperature and pressures via the melter control system or an auxiliary control module. Pressure relief valve restricts output pressures to safe levels.



GP200 Remote Metering Stations

Specifications

Capacity

GP201 1 pump/motor GP202 2 pumps/motors

Pump Type Single- or dual-stream Nordson or

Feinpruf pumps

Minimum Pump Speed 7 rpm

Maximum Pump Speed 100 rpm

Recommended

Pump Speed 45 rpm

Motor Type AC, AC with encoder, or servo

Operating

Temperature Range 40° to 230° C (100° to 450° F)

Adhesive Viscosity¹ 1,000 to 15,000 cps

Adhesive Input

Pressure Range 3.4 to 34 bar (50 to 500 psi)

Optimal Adhesive

Input Pressure 6.8 to 13.6 bar (100 to 200 psi)

Pressure Relief Valve

Relief Pressure 70 bar (1029 psi)

Safety Valve with

Indication Relief Pressure 85 bar (1250 psi)

Inlet Hose Fitting 8, 13 or 16 mm

Outlet Hose Fitting 8 mm

Supply Voltage 240 VAC

Heated Zones One

Temperature Sensors 100 ohm platinum RTD or

120 ohm nickel RTD

Power Consumption

GP201 800 W GP202 1200 W

Dimensions $(W \times D \times H)^2$

GP201 with AC motor 140 x 240 x 635 mm (5.51 x 9.45 x 25 in.) 300 x 240 x 635 mm (11.81 x 9.45 x 25 in.)

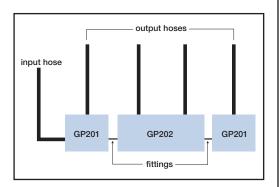
Notes:

Rated for use with all commercially available pressure-sensitive and EVA hot melt adhesives except for compounds containing polyamides.

² Height depends on configuration.



Up to two motors and pumps per station increase pumping capacity and precisely control add-on rates.



Linking multiple stations together adds pumping capacity and reduces total hose length while minimizing adhesive degradation, downtime and service.

For more information, speak with your Nordson representative or contact your Nordson regional office.

United States

Duluth, Georgia (800) 683-2314 **Phone** (866) 667-3329 **Fax**

Europe

Luneburg, Germany (49) 4131-894-0 **Phone** (49) 4131-894-149 **Fax**

Japan

Tokyo, Japan (81) 3-5762-2700 **Phone** (81) 3-5762-2701 **Fax**

Asia/Australia/ Latin America

Amherst, Ohio (440) 985-4496 **Phone** (440) 985-1096 **Fax**

Find us on:







NWL-11-5720 Reissued 11/11 © 2006, 2011 Nordson Corporation All Rights Reserved. Printed in U.S.A. Nordson reserves the right to make design changes between printings.

