

# SAFETY DATA SHEET



SOLDER PASTE\_Rosin Lead-free with Antimony

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Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013

## Section 1. Chemical product and company identification

<b>GHS product identifier</b>	: SOLDER PASTE_Rosin Lead-free with Antimony
<b>GHS化学品标识</b>	: SOLDER PASTE_Rosin Lead-free with Antimony
<b>Product code</b>	: Not available.
<b>Chemical name</b>	: Solder Paste Rosin Lead-free with Antimony (Sb)
<b>Other means of identification</b>	: Solder Paste, Solder Cream, SolderPlus, PrintPlus - R, RMA, RA, NC, NCLR, 1xx, 2xx, 3xx, 5xx
<b>Product type</b>	: Solid.

### Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Soldering

### Uses advised against

Not applicable.

<b>Supplier's details</b>	: Nordson EFD LLC 40 Catamore Blvd East Providence, RI, 02914 USA efdproductcompliance@nordsonefd.com +1-401-431-7000
<b>Emergency telephone number (with hours of operation)</b>	: ChemTel Contract# MIS1138399 United States, Canada, Puerto Rico, and the U.S. Virgin Islands free phone number: 1-800-255-3924  ChemTel: Outside of the US, Canada, Puerto Rico and the U.S. Virgin Islands: +01-813-248-0585  24/7

## Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

### Emergency overview

Solid. [Paste.]

Gray. [Dark]

May cause damage to organs through prolonged or repeated exposure.

Get medical advice or attention if you feel unwell.

**See Section 12 for environmental precautions.**

<b>Classification of the substance or mixture</b>	: SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 92.5%
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### GHS label elements

## Section 2. Hazards identification

**Hazard pictograms**

:



**Signal word**

: Warning

**Hazard statements**

: May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

**Prevention**

: Do not breathe dust.

**Response**

: Get medical advice or attention if you feel unwell.

**Storage**

: Not applicable.

**Disposal**

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Physical and chemical hazards**

: No known significant effects or critical hazards.

**Health hazards**

: No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact**

: No specific data.

**Inhalation**

: No specific data.

**Skin contact**

: No specific data.

**Ingestion**

: No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

**Potential immediate effects**

: Not available.

**Potential delayed effects**

: Not available.

**Long term exposure**

**Potential immediate effects**

: Not available.

**Potential delayed effects**

: Not available.

**Environmental hazards**

: No known significant effects or critical hazards.

**Other hazards which do not result in classification**

: None known.

## Section 3. Composition/information on ingredients

**Substance/mixture**

: Mixture

**Chemical name**

: Solder Paste Rosin Lead-free with Antimony (Sb)

**Other means of identification**

: Solder Paste, Solder Cream, SolderPlus, PrintPlus - R, RMA, RA, NC, NCLR, 1xx, 2xx, 3xx, 5xx

Ingredient name	%	CAS number
antimony powder	≤10	7440-36-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

## Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell.   |
| <b>Inhalation</b>   | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.  |
| <b>Skin contact</b> | : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.  |
| <b>Ingestion</b>    | : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : No known significant effects or critical hazards. |
| <b>Inhalation</b>   | : No known significant effects or critical hazards. |
| <b>Skin contact</b> | : No known significant effects or critical hazards. |
| <b>Ingestion</b>    | : No known significant effects or critical hazards. |

#### Over-exposure signs/symptoms

- |                     |                     |
|---------------------|---------------------|
| <b>Eye contact</b>  | : No specific data. |
| <b>Inhalation</b>   | : No specific data. |
| <b>Skin contact</b> | : No specific data. |
| <b>Ingestion</b>    | : No specific data. |

### Indication of immediate medical attention and special treatment needed, if necessary

- |                                   |  |
|-----------------------------------|--|
| <b>Notes to physician</b>         | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.  |
| <b>Specific treatments</b>        | : No specific treatment.   |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. |

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## Section 7. Handling and storage

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
antimony powder	<b>GBZ 2.1 (China, 8/2019).</b> PC-TWA: 0.5 mg/m <sup>3</sup> , (as Sb) 8 hours.

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

Physical state	: Solid. [Paste.]
Color	: Gray. [Dark]
Odor	: Not available.
Odor threshold	: Not available.
pH	: Not available.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: [Product does not sustain combustion.]
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not applicable.
Vapor pressure	: Not available.
Relative vapor density	: Not applicable.
Relative density	: Not available.
Density	: <4 g/cm <sup>3</sup> [25°C (77°F)]
Solubility	: Insoluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Miscible with water	: No.
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
Viscosity	: Not applicable.
Flow time (ISO 2431)	: Not available.
<b>Particle characteristics</b>	
Median particle size	: Not available.

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Not available.

#### Irritation/Corrosion

Not available.

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Not available.

#### Teratogenicity

Not available.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
antimony powder	Category 2	-	-

#### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

## Section 11. Toxicological information

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : May cause damage to organs through prolonged or repeated exposure.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

N/A

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
antimony powder	Acute LC50 18000 µg/l Fresh water Acute LC50 22 mg/l Fresh water	Daphnia - Daphnia magna Fish - Pimephales promelas	48 hours 96 hours

### Persistence/degradability

Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



## Section 14. Transport information

	China	UN	IMDG	IATA
UN number	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Incompatible materials** : No specific data.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### List of Goods banned for Importing

None of the components are listed.

### Drug Precursors Requiring an Import/Export License

None of the components are listed.

### Inventory of Hazardous Chemicals

Ingredient name	CAS number	Status	Reference number
Antimony powder	7440-36-0	Listed	2121

### List of Explosive Precursors

None of the components are listed.

### List of Goods banned for Exporting

None of the components are listed.

### List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

### Catalogue and classification of drug precursor chemicals

None of the components are listed.

### Inventory of Highly Toxic Articles

Ingredient name	Status
Antimony and compounds	Listed

## Section 15. Regulatory information

### Catalogue of Hazardous Chemicals of Priority Management

None of the components are listed.

### Catalogue of Occupational Disease Hazard Factors - Dust

<b>Ingredient name</b>	<b>Status</b>
tin and its compound	Listed
antimony and its compounds	Listed

### Catalogue of Occupational Disease Hazard Factors - Chemical Factors

None of the components are listed.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: Not determined.
<b>Canada</b>	: Not determined.
<b>China</b>	: Not determined.
<b>Europe</b>	: Not determined.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : Not determined. <b>Japan inventory (ISHL)</b> : Not determined.
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: Not determined.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: Not determined.
<b>Viet Nam</b>	: Not determined.

## Section 16. Other information

### History

<b>Date of printing</b>	: 12/2/2021
<b>Date of issue/Date of revision</b>	: 12/2/2021
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<b>Version</b>	: 3

## Section 16. Other information

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 N/A = Not available  
 SGG = Segregation Group  
 UN = United Nations

### Procedure used to derive the classification

Classification	Justification
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method

### References

: Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.